Heraeus **Safety data sheet**
according to 1907/2006/EC, Article 31

Printing date 09.12.2014 Version number 13 Revision: 09.12.2014

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SECTION 1: Identification of the substance/mixture and of the company/undertaking

· **1.1 Product identifier**

· **Trade name: Flux NC 5070**
· **1.2 Relevant identified uses of the substance or mixture and uses advised against**
No further relevant information available.
· **Application of the substance / the preparation** Soldering flux

· **1.3 Details of the supplier of the safety data sheet**
· **Manufacturer/Supplier:**
Heraeus Materials Technology GmbH & Co. KG
Heraeusstr. 12-14
D-63450 Hanau
Germany

· **Further information obtainable from:**
Contact Materials Division
Business Unit Assembly Materials
Telefone: +49 6181-35 5303
Telefax: +49 6181-35 4351
Mail: joachim.schmidt@heraeus.com
sds@heraeus.com
· **1.4 Emergency telephone number:**
24-h-Emergency Call:
0049 6132-84463

SECTION 2: Hazards identification

· **2.1 Classification of the substance or mixture**
· **Classification according to Regulation (EC) No 1272/2008**


GHS05 corrosion

Eye Dam. 1 H318 Causes serious eye damage.


GHS07

Skin Sens. 1 H317 May cause an allergic skin reaction.

· **Classification according to Directive 67/548/EEC or Directive 1999/45/EC**


Xn; Harmful

R22: Harmful if swallowed.


Xi; Irritant

R41: Risk of serious damage to eyes.


Xi; Sensitising

R43: May cause sensitisation by skin contact.
· **Information concerning particular hazards for human and environment:**
The product has to be labelled due to the calculation procedure of the "General Classification guideline for preparations of the EU" in the latest valid version.
· **Classification system:**
The classification is according to the latest editions of the EU-lists, and extended by company and literature data.

· **2.2 Label elements**
· **Labelling according to Regulation (EC) No 1272/2008**
The product is classified and labelled according to the CLP regulation.

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· **Hazard pictograms** GHS05, GHS07
· **Signal word** Danger

· **Hazard-determining components of labelling:**
2-ethylhexane-1,3-diol
Rosin, hydrogenated
Amines, coco alkyl, ethoxylated
· **Hazard statements**
H318 Causes serious eye damage.
H317 May cause an allergic skin reaction.
· **Precautionary statements**

P261	Avoid breathing dust/fume/gas/mist/vapours/spray.
P280	Wear protective gloves/protective clothing/eye protection/face protection.
P305+P351+P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P310	Immediately call a POISON CENTER/doctor.
P321	Specific treatment (see on this label).
P501	Dispose of contents/container in accordance with local/regional/national/international regulations.

· **2.3 Other hazards**
· **Results of PBT and vPvB assessment**
· **PBT:** Not applicable.
· **vPvB:** Not applicable.

SECTION 3: Composition/information on ingredients

· **3.2 Chemical characterisation: Mixtures**
· **Description:** Mixture of substances listed below with nonhazardous additions.

· **Dangerous components:**

CAS: 65997-06-0 EINECS: 266-041-3	Rosin, hydrogenated Xi R43 Skin Sens. 1, H317	50-100%
CAS: 94-96-2 EINECS: 202-377-9	2-ethylhexane-1,3-diol Xi R41 Eye Dam. 1, H318	10-<25%
CAS: 9004-77-7 NLP: 500-012-0	Poly(ethylene glycol) butyl ether Xn R20/21/22; Xi R36 Acute Tox. 4, H302; Acute Tox. 4, H312; Acute Tox. 4, H332; Eye Irrit. 2, H319	10-<20%
CAS: 61791-14-8 NLP: 500-152-2	Amines, coco alkyl, ethoxylated Xn R22; Xi R38-41 Eye Dam. 1, H318; Acute Tox. 4, H302; Skin Irrit. 2, H315	3-<5%
CAS: 141-82-2 EINECS: 205-503-0	malonic acid Xn R22; Xi R36 Acute Tox. 4, H302; Eye Irrit. 2, H319	3-<10%

· **Additional information:** For the wording of the listed risk phrases refer to section 16.

SECTION 4: First aid measures

· **4.1 Description of first aid measures**
· **General information:**
Symptoms of poisoning may even occur after several hours; therefore medical observation for at least 48 hours after the accident.
· **After inhalation:**
Supply fresh air and to be sure call for a doctor.
In case of unconsciousness place patient stably in side position for transportation.

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· **After skin contact:** Immediately wash with water and soap and rinse thoroughly.
· **After eye contact:**
Rinse opened eye for several minutes under running water. Then consult a doctor.
· **After swallowing:** Call for a doctor immediately.
· **4.2 Most important symptoms and effects, both acute and delayed**
No further relevant information available.
· **4.3 Indication of any immediate medical attention and special treatment needed**
No further relevant information available.

SECTION 5: Firefighting measures

· **5.1 Extinguishing media**
· **Suitable extinguishing agents:** Use fire extinguishing methods suitable to surrounding conditions.
· **5.2 Special hazards arising from the substance or mixture**
No further relevant information available.
· **5.3 Advice for firefighters**
· **Protective equipment:** No special measures required.

SECTION 6: Accidental release measures

· **6.1 Personal precautions, protective equipment and emergency procedures** Not required.
· **6.2 Environmental precautions:** Do not allow to enter sewers/ surface or ground water.
· **6.3 Methods and material for containment and cleaning up:**
Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust).
Dispose contaminated material as waste according to item 13.
· **6.4 Reference to other sections**
See Section 7 for information on safe handling.
See Section 8 for information on personal protection equipment.
See Section 13 for disposal information.

SECTION 7: Handling and storage

· **7.1 Precautions for safe handling** No special precautions are necessary if used correctly.
· **Information about fire - and explosion protection:** No special measures required.

· **7.2 Conditions for safe storage, including any incompatibilities**
· **Storage:**
· **Requirements to be met by storerooms and receptacles:** No special requirements.
· **Information about storage in one common storage facility:** Not required.
· **Further information about storage conditions:** None.
· **7.3 Specific end use(s)** No further relevant information available.

SECTION 8: Exposure controls/personal protection

· **Additional information about design of technical facilities:** No further data; see item 7.

· **8.1 Control parameters**
· **Ingredients with limit values that require monitoring at the workplace:**
The product does not contain any relevant quantities of materials with critical values that have to be monitored at the workplace.
· **Additional information:** The lists valid during the making were used as basis.

· **8.2 Exposure controls**
· **Personal protective equipment:**
· **General protective and hygienic measures:**
Keep away from foodstuffs, beverages and feed.

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Immediately remove all soiled and contaminated clothing
Wash hands before breaks and at the end of work.
Avoid contact with the eyes.

· **Respiratory protection:** Not required.
· **Protection of hands:**

Protective gloves

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.
Due to missing tests no recommendation to the glove material can be given for the product/ the preparation/ the chemical mixture.
Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation

· **Material of gloves**
The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer. As the product is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.
· **Penetration time of glove material**
The exact break trough time has to be found out by the manufacturer of the protective gloves and has to be observed.
· **Eye protection:**

Tightly sealed goggles

SECTION 9: Physical and chemical properties

· **9.1 Information on basic physical and chemical properties**	
· **General Information**	
· **Appearance:**	
Form:	Pasty
Colour:	Colourless
· **Odour:**	Solvent-like
· **Odour threshold:**	Not determined.
· **pH-value at 20 °C:**	4.8
· **Change in condition**	
Melting point/Melting range:	Undetermined.
Boiling point/Boiling range:	244 °C
· **Flash point:**	113 °C
· **Flammability (solid, gaseous):**	Not applicable.
· **Ignition temperature:**	340 °C
· **Decomposition temperature:**	Not determined.
· **Self-igniting:**	Product is not selfigniting.
· **Danger of explosion:**	Product does not present an explosion hazard.
· **Explosion limits:**	
Lower:	Not determined.
Upper:	Not determined.

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· **Vapour pressure:**	Not determined.
· **Density at 20 °C:**	1.025 g/cm³
· **Relative density**	Not determined.
· **Vapour density**	Not determined.
· **Evaporation rate**	Not determined.
· **Solubility in / Miscibility with water:**	Not miscible or difficult to mix.
· **Segregation coefficient (n-octanol/water):**	Not determined.
· **Viscosity:**	
Dynamic:	Not determined.
Kinematic:	Not determined.
· **Solvent content:**	
Organic solvents:	0.0 %
Solids content:	62.4 %
· **9.2 Other information**	No further relevant information available.

SECTION 10: Stability and reactivity

· **10.1 Reactivity**
· **10.2 Chemical stability**
· **Thermal decomposition / conditions to be avoided:**
No decomposition if used according to specifications.
· **10.3 Possibility of hazardous reactions** No dangerous reactions known.
· **10.4 Conditions to avoid** No further relevant information available.
· **10.5 Incompatible materials:** No further relevant information available.
· **10.6 Hazardous decomposition products:** No dangerous decomposition products known.

SECTION 11: Toxicological information

· **11.1 Information on toxicological effects**
· **Acute toxicity:**

· **LD/LC50 values relevant for classification:**		
65997-06-0 Rosin, hydrogenated		
Oral	LD50	> 2000 mg/kg (rat)

· **Primary irritant effect:**
· **on the skin:** No irritant effect.
· **on the eye:** Strong irritant with the danger of severe eye injury.
· **Sensitization:** Sensitization possible through skin contact.
· **Additional toxicological information:**
The product shows the following dangers according to the calculation method of the General EU Classification Guidelines for Preparations as issued in the latest version:
Harmful
Irritant

SECTION 12: Ecological information

· **12.1 Toxicity**
· **Acquatic toxicity:** No further relevant information available.
· **12.2 Persistence and degradability** No further relevant information available.
· **12.3 Bioaccumulative potential** No further relevant information available.

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· **12.4 Mobility in soil** No further relevant information available.
· **Additional ecological information:**
· **General notes:**
Water hazard class 1 (German Regulation) (Self-assessment): slightly hazardous for water
Do not allow undiluted product or large quantities of it to reach ground water, water course or sewage system.
· **12.5 Results of PBT and vPvB assessment**
· **PBT:** Not applicable.
· **vPvB:** Not applicable.
· **12.6 Other adverse effects** No further relevant information available.

SECTION 13: Disposal considerations

· **13.1 Waste treatment methods**
· **Recommendation**
Must not be disposed together with household garbage. Do not allow product to reach sewage system.

· **Uncleaned packaging:**
· **Recommendation:** Disposal must be made according to official regulations.

SECTION 14: Transport information

· **14.1 UN-Number** · **ADR, ADN, IMDG, IATA**	Void
· **14.2 UN proper shipping name** · **ADR, ADN, IMDG, IATA**	Void
· **14.3 Transport hazard class(es)** · **ADR, ADN, IMDG, IATA** · **Class**	Void
· **14.4 Packing group** · **ADR, IMDG, IATA**	Void
· **14.5 Environmental hazards:** · **Marine pollutant:**	No
· **14.6 Special precautions for user**	Not applicable.
· **14.7 Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code**	Not applicable.
· **Transport/Additional information:**	Not dangerous according to the above specifications.
· **UN "Model Regulation":**	-

SECTION 15: Regulatory information

· **15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture**
No further relevant information available.
· **15.2 Chemical safety assessment:** A Chemical Safety Assessment has not been carried out.

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SECTION 16: Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

· **Relevant phrases**
H302 Harmful if swallowed.
H312 Harmful in contact with skin.
H315 Causes skin irritation.
H317 May cause an allergic skin reaction.
H318 Causes serious eye damage.
H319 Causes serious eye irritation.
H332 Harmful if inhaled.
R20/21/22 Harmful by inhalation, in contact with skin and if swallowed.
R22 Harmful if swallowed.
R36 Irritating to eyes.
R38 Irritating to skin.
R41 Risk of serious damage to eyes.
R43 May cause sensitisation by skin contact.

· **Department issuing MSDS:**
Heraeus Holding GmbH
Chemical Safety
SDS@heraeus.com

· **Abbreviations and acronyms:**
ADR: Accord européen sur le transport des marchandises dangereuses par Route (European Agreement concerning the International Carriage of Dangerous Goods by Road)
IMDG: International Maritime Code for Dangerous Goods
IATA: International Air Transport Association
GHS: Globally Harmonized System of Classification and Labelling of Chemicals
EINECS: European Inventory of Existing Commercial Chemical Substances
ELINCS: European List of Notified Chemical Substances
CAS: Chemical Abstracts Service (division of the American Chemical Society)
LC50: Lethal concentration, 50 percent
LD50: Lethal dose, 50 percent
Acute Tox. 4: Acute toxicity, Hazard Category 4
Skin Irrit. 2: Skin corrosion/irritation, Hazard Category 2
Eye Dam. 1: Serious eye damage/eye irritation, Hazard Category 1
Eye Irrit. 2: Serious eye damage/eye irritation, Hazard Category 2
Skin Sens. 1: Sensitisation - Skin, Hazard Category 1

· *** Data compared to the previous version altered.**